

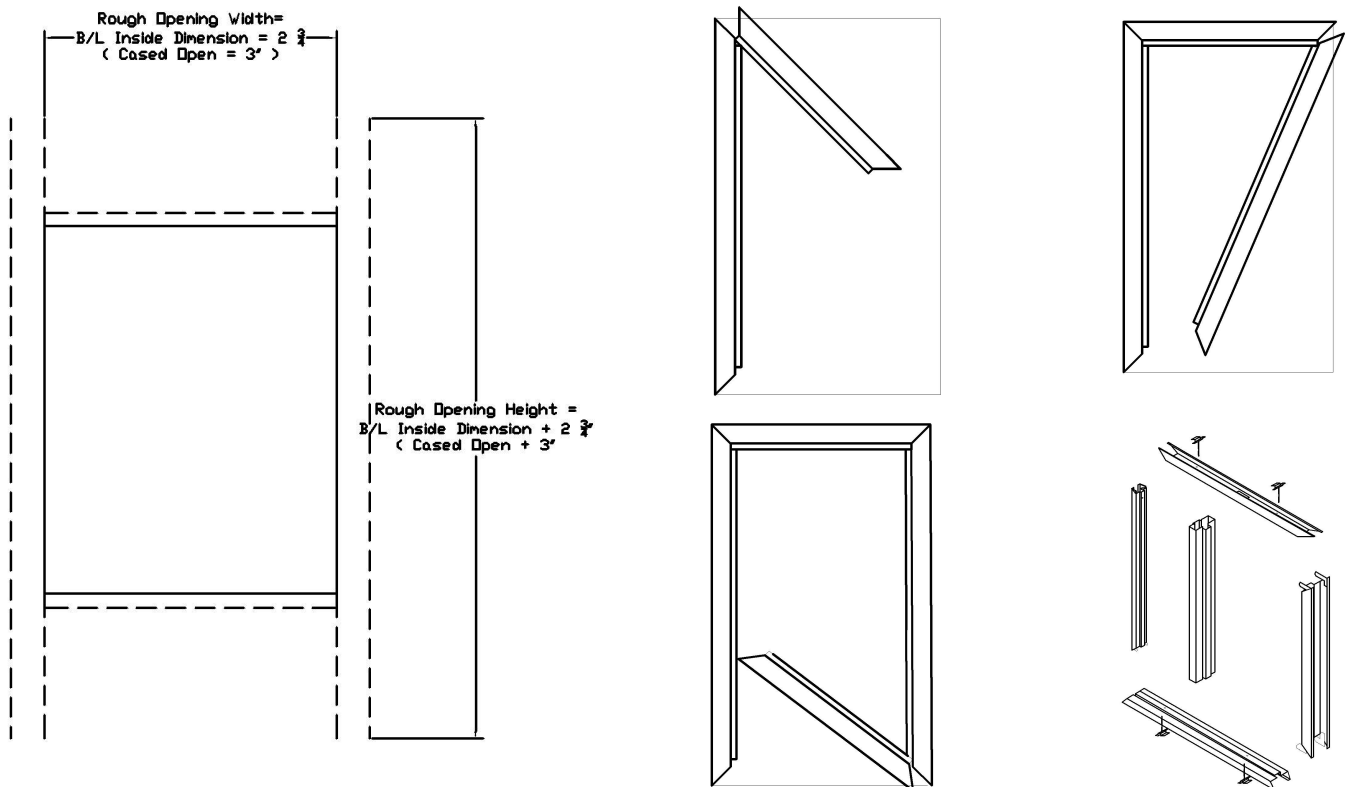
INSTALLATION INSTRUCTIONS

Borrowed Lite Drywall

It is particularly important that the overlapping of steel vertical and horizontal studs be avoided, since this produces oversized walls. This, in turn, could create significant installation problems when drywall frames are used.

1. Construct the wall with a rough opening height and width equal to the finished opening height and width plus 2-3/4" (69 mm) (3" (76 mm) on cased opening profile).
2. If a wrap around (optional) base anchor is used, notch the drywall in that area.
3. Retract the compression bars in the head and sill and install one jamb in position on the wall.
4. Insert the frame head under the corner clips of the jamb and raise into position.
5. Insert the corner clips of the remaining jamb into the opposite end of the head and position the jamb on the wall.
6. Position sill under side jambs and insert corner clips at each end of sill.
7. Square and plumb the frame.
8. Square the top of the frame. Tighten the compression bars by turning the screws counterclockwise. Do not over-tighten.)
9. Install four No. 8 x 1/2" (13 mm) sheet metal screws at the corners of the head to attach the head to the jambs.

NOTE: If vertical or horizontal mullion are part of kit, install before step 7.



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